

Work Order ID 51304

August 17, 2009 9:29:08 AM



Page 1

Item ID: D3833-1	Accept		Setup	Start	
Revision ID: A				Stop	
Item Name: Mesh (Base End Face)					
Start Date: 08/18/2009	Start Qty: 6.00				
Required Date: 08/21/2009	Req'd Qty: 6.00				
Reference:					

Approvals:	Process Plan: <u>MLF</u>	Date: <u>09-08-17</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3833	Rev A					8			

100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3833 <input type="checkbox"/> Dwg Rev: <u>A</u> <input type="checkbox"/> Prog Rev: <u>A</u> <input type="checkbox"/> 2- Deburr if necessary								

AB 9-8-17

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

AB 9-8-17 8

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

=> 802/08/17

EE φ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51304

August 17, 2009 9:29:08 AM



Page 2

Item ID: D3833-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base End Face)

Start Date: 08/18/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 08/21/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: WA

0.00

SA 09-08-25

(8)

Memo

0.00

Packaging

140



QC

QC21- Final Inspection - Work Order Release

0.00

09/08/26 LJ

10 09-8-25

Memo

0.00

Quality Control

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Picklist Print

August 17, 2009 9:29:08 AM

Page 1

Work Order ID: 51304

Parent Item: D3833-1RevA

Parent Item Name: Mesh (Base End Face)


Comments:

Start Date: 08/18/2009

Required Date: 08/21/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
✓ M304EX0.75-16F		Purchased	No			100	sf	548.0253	13.6427			
												

Expanded Metal Flat SS

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

548.0253065

108152	90
110134	6.7
110292	14.4
110629	14.41
110861	21.18
110992	0.58
111444	4.14
111630	9.15
111956	4.335517
112147	95.8779895
112311	287.2518

9.0952 ~~110292~~ x4
9.0952 ~~110292~~ x4

HB 9-8-17

each = 2.2738

Qty 8 = Total = 18.1904

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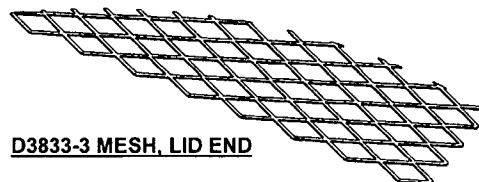
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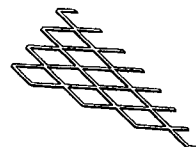
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D

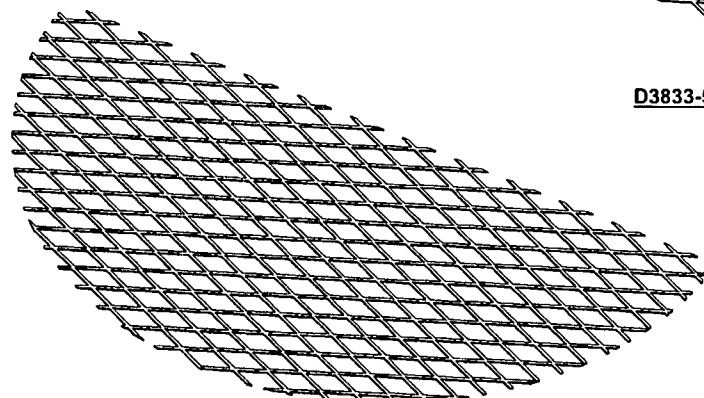
D



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

51304
WF
09-08-17

C

C

B

B

RELEASED
08/11/16

A

A

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.23		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3833 REV. A
TITLE MESH, BASKET END SCALE NTS

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8 7 6 5 4 3 2 1

Dart Aerospace Ltd

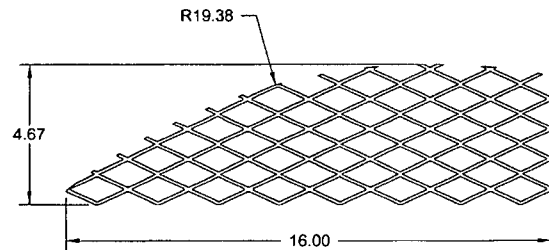
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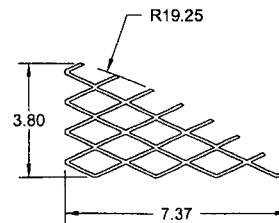
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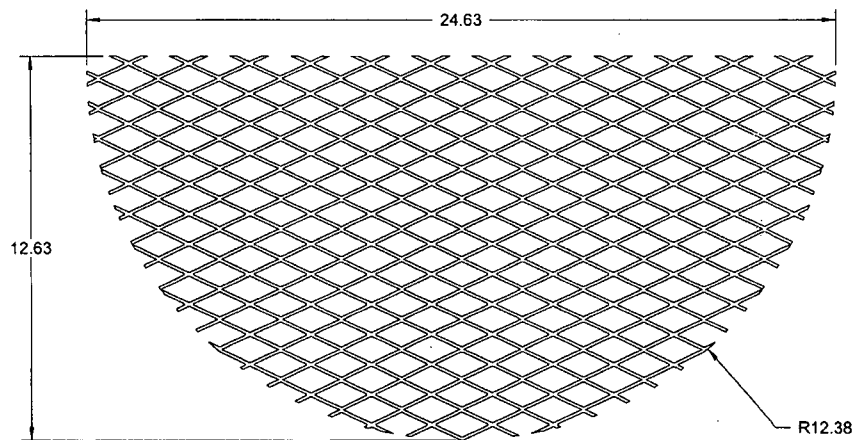
NOTE: Date & initial all entries



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

57304

RELEASED
28/11/81

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
DATE	08.09.23	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Dart Aerospace Ltd

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